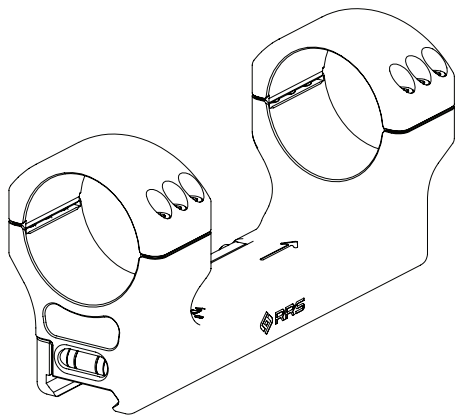


# Uni-Block™ SCOPE MOUNT



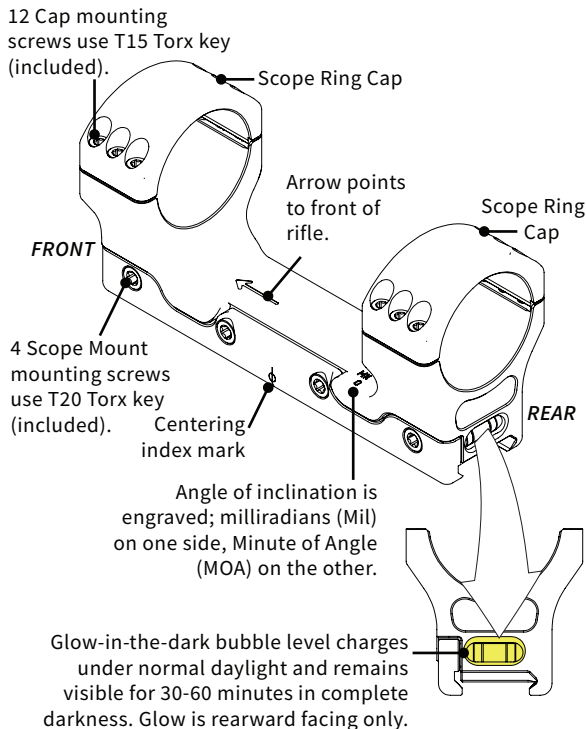
- TUBE DIAMETER**  
 34mm  30mm
- SCOPE HEIGHT**  
 1¼"  1½"  1¾"
- ANGLE OF INCLINATION**  
 0 MOA  20 MOA  40 MOA

## Specifications

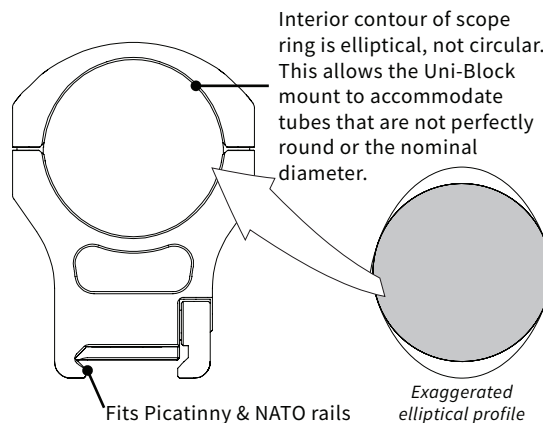
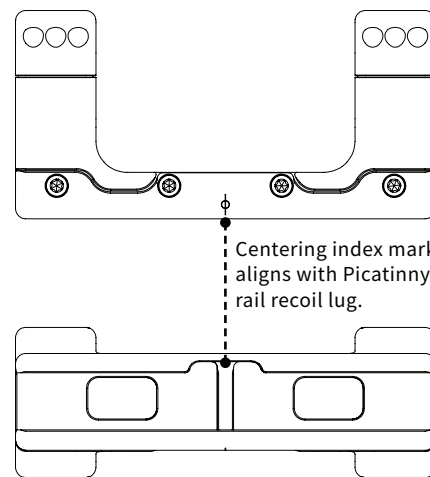
Compatibility..... Mil Std 1913 Picatinny & STANAG 4694 NATO  
 Length ..... 5.1" / 131mm  
 Width ..... 1.8" / 47mm  
 Material ..... 7075 Type 3 hard anodized aluminum

**100% Made in the USA from parts sourced in the US.**

## SCOPE MOUNT FEATURES



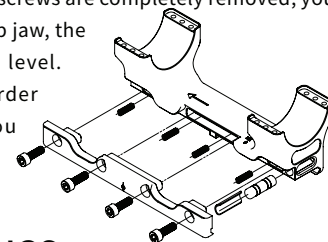
All Uni-Block Scope Mounts come with four #8-32 mounting screws and twelve #6-32 cap screws. All screws are steel with ferritic nitrocarburizing treatment for a hard, wear-resistant surface. Use included T15 & T20 Torx keys for installation.



SIDE VIEW  
 BOTTOM VIEW  
 FRONT VIEW

## MAINTENANCE

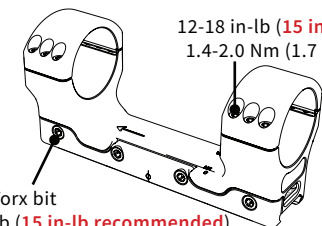
Periodically inspect all screws to assure they remain tight. Wipe down the Uni-Block mount to remove dust and grit. **Do not completely remove the four screws** that lock the scope mount to the Picatinny. If screws are completely removed, you may lose part of the clamp jaw, the springs, and the bubble level. Exploded view shows order of assembly in case you need to reassemble the Uni-Block mount.



## TORQUE SETTINGS

Use T15 Torx bit  
 12-18 in-lb (**15 in-lb recommended**)  
 1.4-2.0 Nm (1.7 Nm recommended)

Use T20 Torx bit  
 12-18 in-lb (**15 in-lb recommended**)  
 1.4-2.0 Nm (1.7 Nm recommended)



## GUARANTEE

ALL REALLY RIGHT STUFF BRAND PRODUCTS ARE GUARANTEED TO THE ORIGINAL PURCHASER TO BE FREE OF DEFECTS IN MATERIALS OR WORKMANSHIP FOR FIVE (5) YEARS FROM THE DATE OF PURCHASE. PRODUCTS WILL BE REPAIRED OR REPLACED AT OUR OPTION.

# INSTALLATION, PART 1

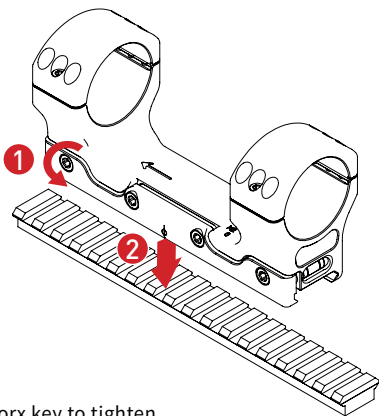
## INSTALL UNI-BLOCK MOUNT TO RIFLE

### 1 LOOSEN SCREWS

Loosen all four mounting screws about 4-6 turns; **do not remove screws.**

### 2 SEAT ON RAIL

Align center index mark with desired rail slot; seat the mount on the rail.

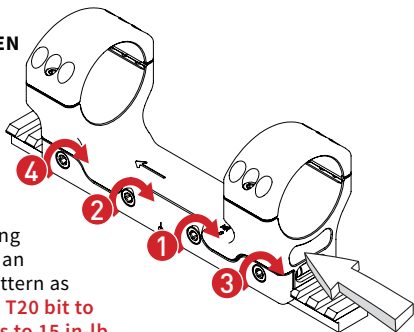


### 3 USE TORX KEY

Use included T20 Torx key to tighten all four screws just until the jaw touches the rail.

### 4 FULLY TIGHTEN SCREWS

Press on the back of the scope mount in the direction of the arrow while tightening the screws. In an alternating pattern as indicated, **use T20 bit to tighten screws to 15 in-lb.**

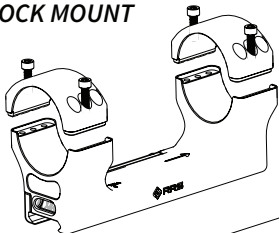


# INSTALLATION, PART 2

## INSTALL SCOPE IN UNI-BLOCK MOUNT

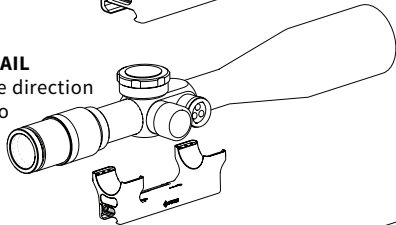
### 1 REMOVE SCREWS

Remove the four screws and set the caps aside.



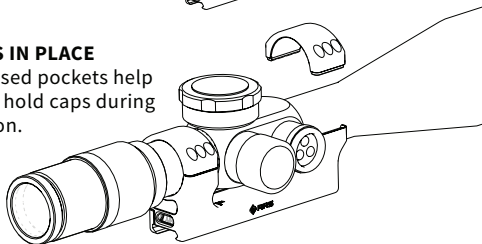
### 2 PLACE SCOPE IN RAIL

Align scope in same direction as arrow milled into base.



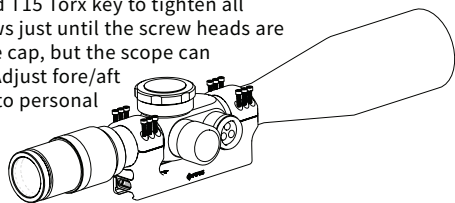
### 3 SET CAPS IN PLACE

The recessed pockets help align and hold caps during installation.



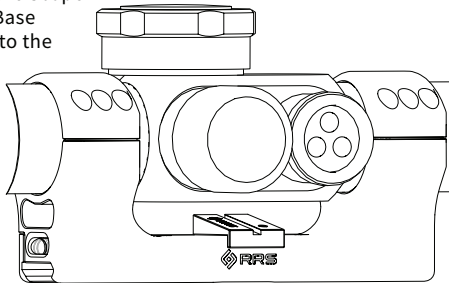
### 4 USE TORX KEY

Use included T15 Torx key to tighten all twelve screws just until the screw heads are touching the cap, but the scope can still rotate. Adjust fore/aft positioning to personal preference.



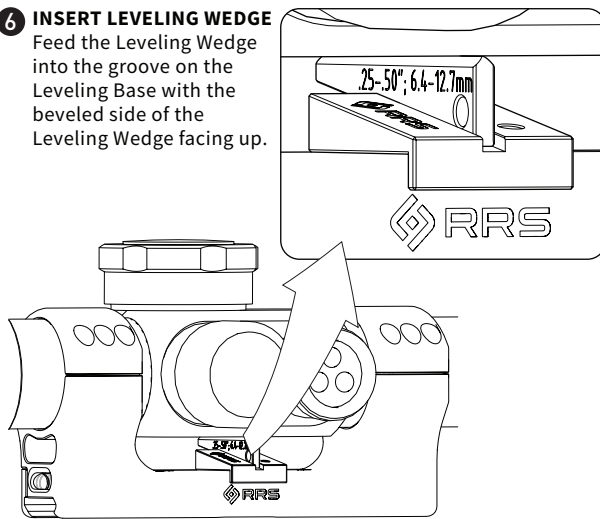
### 5 SET LEVELER IN PLACE

Rotate scope so that the flat base of the turret housing is roughly parallel to the base of the Uni-Base mount. Then set the Scope Leveling Base (BSVL) onto the scope base as shown.



### 6 INSERT LEVELING WEDGE

Feed the Leveling Wedge into the groove on the Leveling Base with the beveled side of the Leveling Wedge facing up.



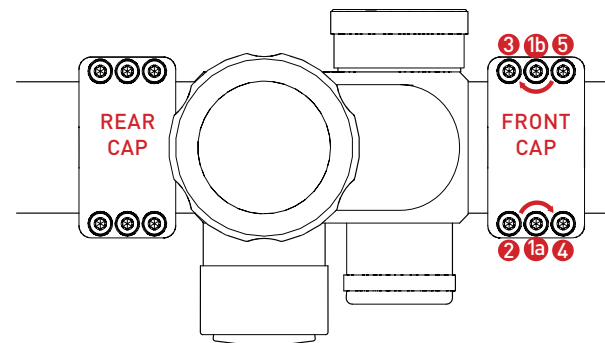
### 7 LEVEL THE SCOPE

As the wedge comes into contact with the scope, carefully rotate the scope left and right to allow the wedge to fully seat between the base and the scope. Depending on the construction and geometry of the turret housing, a visual check by shining light behind the wedge can reveal an uneven gap and assist in ensure the housing is parallel to the wedge. Also be careful to not push so hard on the wedge that it lifts the scope. Removing the wedge would then lower and possibly move the scope.

Once the scope has been leveled, carefully remove the wedge and verify visually that the scope appears level with rifle. If possible, this can be done by looking through the scope to verify alignment of the reticle with the horizon or a verified vertical object.

### 8 TIGHTEN FRONT CAP

In an alternating pattern as indicated, **use T15 bit to tighten screws to 15 in-lb.** Alternate tightening 1a and 1b to ensure the gap on both sides of the rings matches.



### 8 TIGHTEN REAR CAP

Follow the same pattern as above to tighten and torque the remaining six screws for the rear cap.