



**Model 1600**  
Turntable Replacement

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## Pressure Adjustment

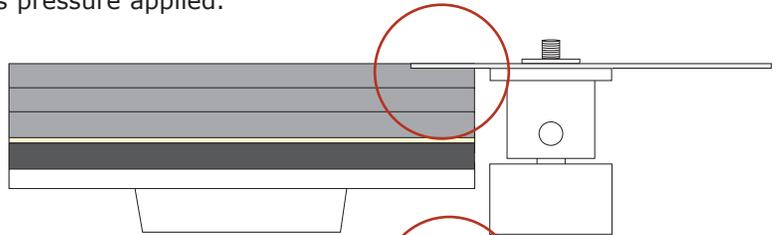
### EXPLANATION OF THE ADJUSTMENT PROCESS

The amount of pressure applied to the disc is DIRECTLY related to the height of the small platen compared to the "stationary" height of the large platen, and the booster plate when assembled correctly. The next two rules are key in adjusting your machine properly.

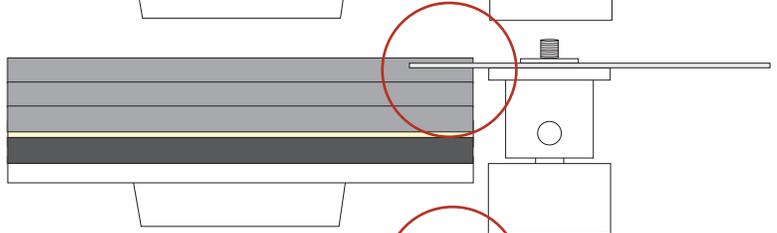
**RULE ONE:** The lower the small platen the more pressure you are applying to the repair process.

**RULE TWO:** The higher the small platen is the less pressure applied.

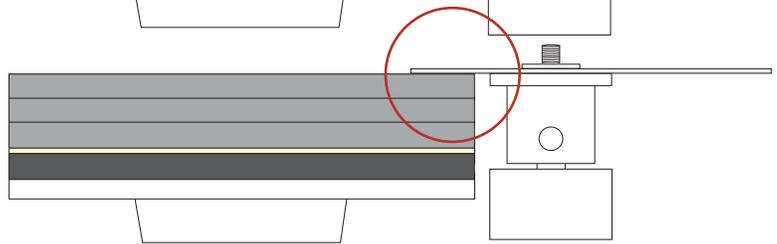
Standard Pressure



Aggressive Pressure



Light Pressure



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## Adjusting CD Template

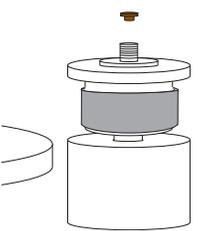
Use this template to cut a CD for an adjustment tool.



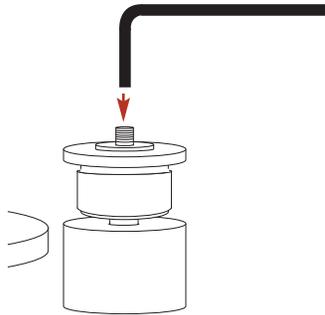
## Do not Perform this procedure unless it is necessary

### Start the adjustment by cleaning the set and lock screws.

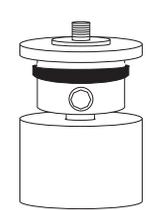
1. Make sure you are familiar with all the parts and their purposes found on page 1.
2. For model 1600 adjustments only: Plug the water drain hole to prevent any small pieces from falling and plugging the drain system.



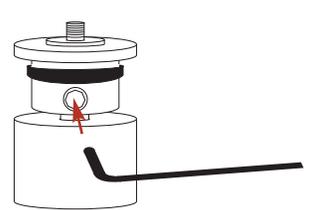
3. Remove rubber plug from the center of the small platen and store in a safe place.



4. Using the 3/32 hex key, completely remove the set screw from the platen, clean and lubricate.



6. Roll the black rubber cover to expose the lock screw.

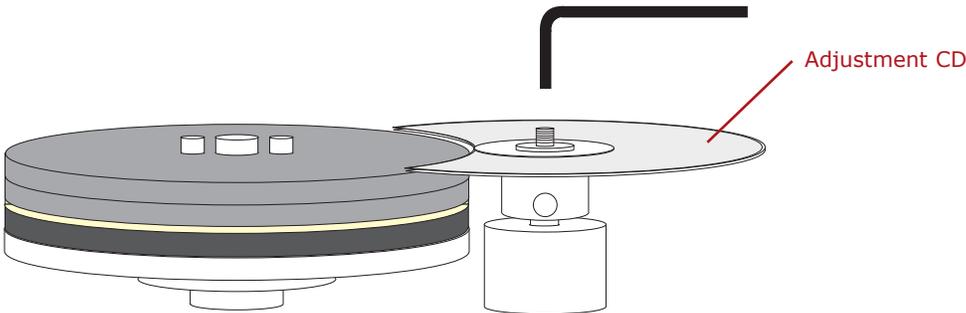


7. Using the 1/8 hex key, completely remove the lock screw, clean and lubricate.

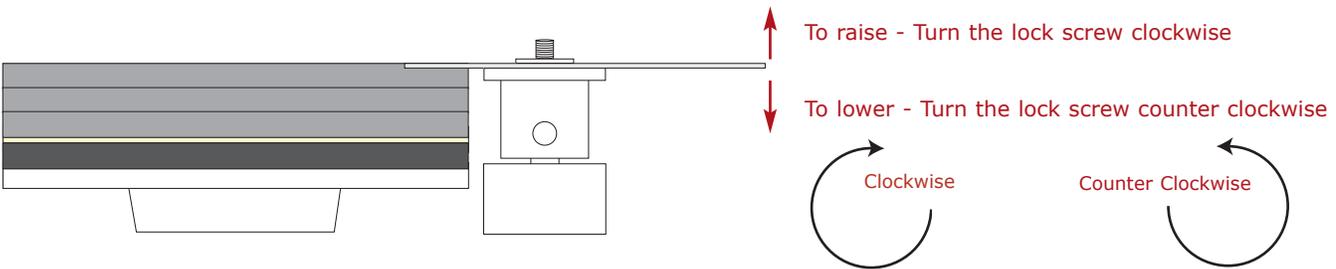
5. Insert clean set screw back into hole and turn it until it stops.

8. Insert clean lock screw back into hole and turn until it is snug. do not tighten!

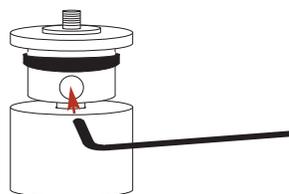
9. Place the Super Life™ head on the large platen and the adjusting CD on the small platen as you would any disc to be repaired.



10. With the 3/32 allen wrench, turn the set screw until the top of the adjusting CD is flush with the top of the Super Life™ head and abrasive paper. (Important: It is key to check the height of all the super life heads before doing this. (see pg. 15)



11. Tighten the lock screw with the 1/8 allen wrench.



12. Roll black rubber cover back into place and insert rubber plug into the center of the small platen.

